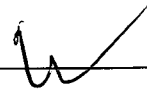


Date: Tuesday, 15/04/2008 10:34:52 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CLAMP
 Job Number : 38603
 Estimate Number : 13263
 P.O. Number :
 This Issue : 15/04/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : / / Type : SMALL / MED FAB
 Previous Run :
 Written By : 
 Checked & Approved By :
 Comment : Est Rev: A new issue 08-04-15 DD verified by:

Part Number : D37581
 Drawing Number : D3758 REVA PRELIM
 Project Number : N/A
 Drawing Revision : A PRELIM
 Material :
 Due Date : 17/04/2008 Qty: 1 Um: Each

*mzhl
3 for bench*

Additional Product

~~PRELIMINARY ISSUE~~

FOR ENGINEERING USE ONLY

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S22GA 304/316 .032 Sheet



.15



Comment: Qty.: 0.0273 sf(s)/Unit Total: 0.0273 sf(s)
 304/316 .032 Sheet
 Batch: 106419 EB 8-4-15

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D3758
 Dwg Rev: PRE A
 Prog Rev: PRE A

EB 8-4-15

⑤

2-Debur if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



EB 8-4-15



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK

ENGINEERING
APPROVAL

PRE 08.04.15 ①

Comment: SECOND CHECK

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Debur any rough edges
 2- Form as per Dwg D3758
 3- Tumble

SB 08/04/15 ①

Date: Tuesday, 15/04/2008 10:34:52 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 38603

Part Number: D37581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



08.04.15 (1)

Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENG USE

08.04.15 (1)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/28

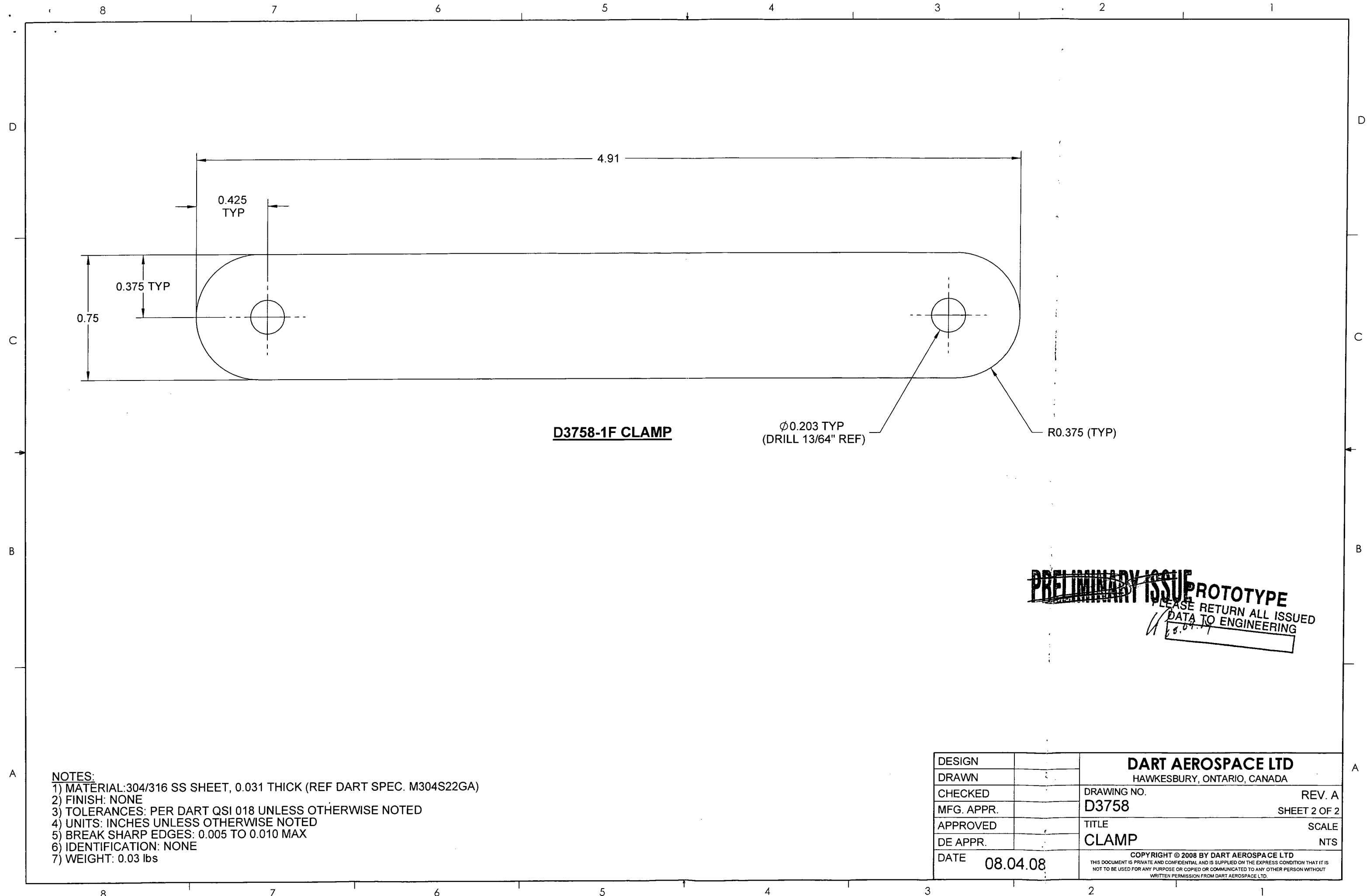
Comment: FINAL INSPECTION/W/O RELEASE

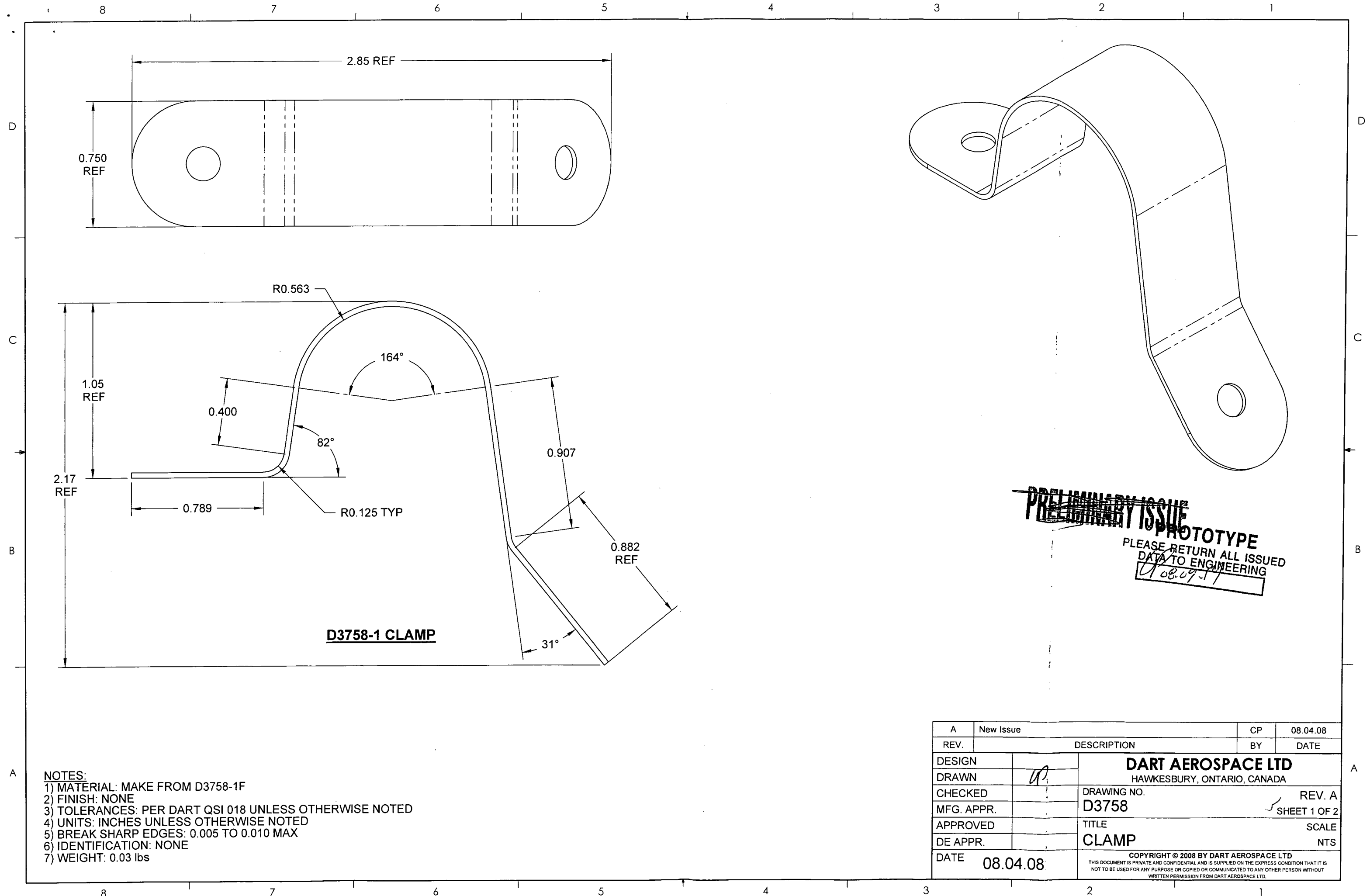
Job Completion



MF

08-03-16





6FI
DART

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D205-778

Job #: 00079

Date: 08.04.14

Product Name: COMFORT SEAT

Requested By: CP

Design Manager Approval: MP

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3758-1	CLAMP	PRELIM 08.04.14	N	08.04.17	NEED QTY(1) CLAMP FOR TEST FITTING	
1	D3777-1	CLAMP	PRELIM 08.04.14	N	08.04.17	NEED QTY(1) CLAMP FOR TEST FITTING	

